A DVIIZ DA4	TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM JH	SHE	ОТ	DM	E&T	KAI7EN I	DEA SHEET				
ADVIK P14	TPM CIRCLE NAME : Joshil		LOSS NO. / STEP	_			_									
	DEI I . IVIL		RESULT AREA NE / STAGE :- FRD	Р	Q	DEF :- A	С	D	S	M	F/IMS Facing, Reami					
CELL :- A337 CELL NAME:- Oil Pump  KAIZEN THEME :- Oil pump body damage			- Poka Yoke.					UPE	KATIC	JIV	racing, Realin	ily & Tappilly				
•	, , ,	COUN	TFRMFASURF:- Po	ka Y	oke ir	nplemer	nted in		ENCH			o's Rejection				
WIDELY/DEEPLY:-		COUNTERMEASURE:- Poka Yoke implemented in fixture to arrest the wrong loading								T I STA		o Rejection 05.2015				
PROBLEM / PRESENT STATUS :- 1 no's A337		1						K	AIZEN	I FINI	SH 25.0	5.2015				
Oil Pump body damage  BEFORE  WHY - WHY ANALYSIS :- Why1: 2 No's body damage									EAM Ir. Sha		IBERS :- umar					
										BENEFITS :- Zero rejection						
									KAIZEN SUSTENANCE							
			AFTER								WHAT TO DO: Revised the master list of Poka Yoke HOW TO DO: Add check point in					
			RESULT:													
Why2: Wrong Loading			Poinction 7oro								Poka Yoke Sheet FREQUENCY: As per plan					
Why3: No arresting in fixture			Rejection Zero													
		1.5	<b>1</b>													
		1						C	OSTI	NCU	RRED FOR MA	AKING KAIZEN				
DOOT CALICE. No or	esting in fivture	┤ '									ST LABOUR COST					
ROOT CAUSE :- No arr	esting in fixture	0.5	_						IN F		IN RS	IN RS				
						0										
REGISTRATION NO. &	Before After						SR	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT SR. CELL TARGET RESPONSIBILITY STATU								
REGISTERED BY :- Mr.	Shantakumar	1	Before		А	itei		NO	) -							
MANAGER'S SIGN :-		1						1 -				NEXT				

	TPM CIRCLE NO :-	Δ	CTIVITY	KK	QM	PM	JH	SHE	ОТ	DM	F&T	1/417					
<b>A DV</b> [ <b>K</b> P14 ]	TPM CIRCLE NAME : Joshile		OSS NO. / STEP	1		1 101		0	-		Ξω.	i Kaiz	EN ID	EA SH			
ADIII	DEPT :- ME		ESULT AREA	Р	Q	DEF :- A		С	D	S	M		F/IMS/				
CELL:- A374 CEL	L NAME:- Oil Pump		IE / STAGE :- FRD						OPE	RATIO	-: NC	Facing,	Reaming				
KAIZEN THEME :- Oil pump body damage		IDEA :- Poka Yoke pin to be provide.  COLINITEDMEASURE. Poka Yoke implemented in BENCHMARK Probability															
		COUNT	ERMEASURE:- Po	oka Y	oke ir	mplem	ent	ted in		ARGE		K					
WIDELY/DEEPLY:-		fixture to arrest the wrong loading in 2 <sup>nd</sup> setup									TARGET Zero Rejection KAIZEN START 25.05.2015						
PROBLEM / PRESENT STATUS :- Probability of											I FINI			5.2015			
oil pump body damage in 2 <sup>nd</sup> setup											TEAM MEMBERS :-						
									M	r. Sha	anthk	umar					
									BI	BENEFITS :- Zero rejection							
100								KAIZEN SUSTENANCE									
	AFTER							<b>(</b>	WHAT TO DO: Revised the master list of Poka Yoke								
<b>WHY - WHY ANALYSIS</b>	RESULT:								HOW TO DO: Add check point in								
Why1: Probability of o												u crieck	ponit in	•			
Why2: Wrong Loading Why3: No arresting in fixture		Rejection Zero								Poka Yoke Sheet FREQUENCY : As per plan							
		1	7														
									CC	OST I	NCU	RRED F	OR MAI	KING KA	AIZEN		
DOOT CALIEF . No Do	0.5						MA	MATERIAL COST LABOUR COST   TOTAL COST									
ROOT CAUSE :- No Pol	ka Yoke Pin	0.5								IN RS IN RS IN RS							
			$\cap$			0					•	-					
		0	+ 0					SCOPE & PLAN FOR HORIZONTAL DEPLOYME									
<b>REGISTRATION NO. &amp; DATE : 691 &amp; 30.05.2015</b>		Before After					SR.	1 ('F	LL	TARGET	RESPONS	SIBILITYS	TATU				
<b>REGISTERED BY :- Mr.</b>	Shanta		beitie	7		AILE	I		NO.	1							
MANAGER'S SIGN :-									-					BAC	CK		